

Receiving Report

Date: 13-5-29

Batch No: 125822

Supplier: ThyssenKrup

Dart P/O: 19927

Packing Slip: Yes ☒ No ☐
 Invoice: Yes ☒ No ☐
 Receipt: Cash ☐ Cr ☒

Release Note Attached: Yes ☒ No ☐ N/A ☐
 Waybill Attached: Yes ☒ No ☐ N/A ☐
 Shipment Complete: Yes ☒ No ☐ N/A ☒
 QC6 Inspection OAS ☒
 Work Order 161315129 N/A ☒

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12

SP

Production/Admin: 13-5-29
 Date
 Received/Costing SP
 Initial

Location _____

Page 1 of 1

All amounts are calculated in domestic currency.

s from 5/29/2013 to 5/29/2013

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID/Vendor Name VC-COP001 Thyssenkrupp Materials CA Ltd											
PO19927	1		M303B1.000X2.000	f	5/27/2013	5/29/2013	24.0000	\$30.88	0.0000	0	\$741.01
CAD	No		303 BAR 1" X 2"	f	24.0000	DESJ02		\$741.01	0.0000	0	
			m125822								
	3		M6061T6S.032	sf	5/27/2013	5/29/2013	384.0000	\$1.29	0.0000	0	\$496.30
	No		6061-T6 Sheet 0.032"	sf	384.0000	DESJ02		\$496.30	0.0000	0	
			m125822								
Total Received Quantity:											408.0000
Total Qty to Inspect (PO U/M):											0.0000
Total Reject Quantity:											0.0000
Total Receipt Value:											\$1,237.30
Total Balance Due Quantity:											0.0000

B I L L O F L A D I N G

No: PEC 824100

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 27 May 13 at 12:36 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7

Ship To: (1)
DART AEROSPACE
1270 ABERDEEN ST
HAWKESBURY, ON K6A 1K7
Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC-569020- 1 Your PO # 19927
STAINLESS STEEL FLAT BAR 303CD
1.00" X 2.00" X 147.0000"

Heat Number
258686

Tag No
182957

Quantity
24 6.0000 "

PCS
2

Wt LBS
168

MTR

2) Our Order PEC-569020- 2 Your PO # 19927
ALUMINUM SHEET 6061 T6
.0320 Nom X 48.0000" X 144.0000"

Heat Number
754024

Tag No
182958

Quantity
384.00 SFT

PCS
8

Wt LBS
173

MTR

TOTAL:

Tags
2

PCS
10

LBS
341

Heat Number
754024

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
** REFERENCED ON IT **

TOTAL 1 BDL, 1 SKID G.W. 493 LBS

ITEM (1) BDL

Page: 1Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVC/OST# 1017227081 T0001 TDS/IST TVH/HST # 140223034 RT0001

B I L L O F L A D I N G

No: PEC 824100

Ship From:
THYSSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 27May13 at 12:36 From PFW
Probill
Via VIM TRANSFER
FOB CONCORD
Frt PREPAID
Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ITEM (2) SKID

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
**** TEL. 800-926-2600 ****

* WE STOCK STAINLESS STEEL *
* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
ADDED TO EVERY ORDER.***

Page: 2 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Kunde/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: ACCIAIERIE VALBRUNA S.P.A.
Hersteller/Manufacturer/Usine producteur

Stato di fornitura: - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison

Specifiche:
Anforderungen / Requirements / Exigences

VSI 0 303 A,CF
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F (1)
MIL-S-862 B/1 303

(0) SEC. II PT. A 2010 EDITION ADD. 2011a
(1) Chemical analysis only.

Qualità: 303
Werkstoff/Grade/Qualité

Marca: AU188Z/P
Markenbezeichnung
Brand/Qualité

Tolleranza: ASTM A484-11
Toleranz/Allowance/Tolérance

Punzonatura: 303
Kennzeichnung/Marking/Marquage

Pos. nr. Pos. nr. Nr. de poste	Oggetto Gegenstand Product description Description du produit	Dimensioni - In Abmessungen Dimensions Dimension	Lunghezza - In Länge Length Longueur	Colata Schmelze Heat Coulée	Pezzi Stückzahl Pieces Pièces	Peso - LB Gewicht Weight Poids	Lotto nr. Lotnr. Lot nr. Lohnr.
0090	Flat	2,0000 x 1,0000	148 / 149	258686		1.680	210403050

TEST ALLO STATO DI FORNITURA												
Test on delivery condition Prüfung auf Lieferbareitem produkt test a l'état de fourniture Pruebas sobre el material así como entregado												
TEST	Provetta/probestab Speichen/probenst. Längstest Spec. Brake Disc, Disc Width Disc, Thickness Läng. disc, scale mm	°F	Posiz. Saggio Position Längsrichtung 1)	Snervamento Streckgrenze Yield Stress Limite élastique Rp 0.2% k.s.i.	Snervamento Streckgrenze Yield Stress Limite élastique	Resistenza Zugfestigkeit Tensile strength Résistance à traction Rm k.s.i.	Allungamento Bruchdehnung Elongation Allongement E 4d %	Strizione Bruchdehnung Reduction of area Striction RA %	Strizione	Resilienza Kerbschlagarbeit Impact Value Resilience	Durezza Härte Hardness Dureté HB	
Valori richiesti 1 Anforderungen/Required values Valeurs demandées		min max		-	-	-	-	-	-	-	140 255	
A	12,5	68	L	76		103	34		52		242	

TEST		min	max	
A	Grain size for ASTM E112			5

1) L=longitudinale/Länge, T=transversale/quer, Q=Tangenziale/tangential

Mechanical properties according to ASTM A370.

Analisi chimica

Chemische Zusammensetzung/Chemical Analysis/Analyse chimique

Colata/Heat Schmelze/Coilée	min - max 0,150	1,00	1,50 2,00	17,00 19,00	0,50	1,00	8,00 10,00	0,100	0,25 0,35	0,400	-	-	-	-	-
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %					
258686	0,034	0,39	1,72	17,18	0,33	0,45	8,14	0,149	0,029	0,28	0,001				

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Annealing temperature: 1940°F for 1 h/water.
Micro and macro etch test: OK
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen sind i. d. Anlage erfüllt
The material has been furnished in accordance with the requirements
Le matériel a été trouvé conforme aux exigences

Controllo antimiscelanza: OK
Verwechslungsprüfung: spezialanalytisch durchgeführt
Antimixing testing performed: OK
Contrôle antimélange fait: r.s.s.

Controllo visivo e dimensionale: soddisfa le esigenze
Besichtigung und Ausmessung: ohne Beanstandung
Visual inspection and dimensional check: satisfactory
Contrôle visuel et dimension: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that the finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TÜEV and LLOYD'S

Vicenza, 28/02/13 VCO008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständiger / Works inspector / L'agent d'usine M. Rizzotto	Pagina - 1 di 2
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From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402493004

CstAr

CstOr PEC# 248701

Wgt.: 168.000 LB

Date 05/22/2013

John R. Zambetti

Acciaierie Valbruna S.p.A.

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4

Cliente / Besteller/Purchaser/Client
VALBRUNA STAINLESS INC.
2400 TAYLOR STREET WEST
46801-FORT WAYNE, IN 46801-US

Produttore: **ACCIAIERIE VALBRUNA S.P.A.**
Hersteller/Usine productrice

Stato di fornitura: - Annealed Cold Drawn
Lieferzustand/Delivery state/Etat de livraison



QUALITY MANAGEMENT SYSTEM
CERTIFIED BY LLOYD'S REGISTER

CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1

Avviso di Spedizione: D-V113006564
Lieferanzugabe/Packing list/B.L.

Ordine nr: 34048 STOCK CAROL STR
Bestell./Your order/Commande

Tipo di Elaborazione: E+AOD
Erschmelzungsart/Melting process/Mode d'elaboration

Certificato nr: MEST313536/2013/
Prüfung/Inspection

Conferma ordine nr: EI12007398
Werkz./Our Order/Ref. nr.

Marchio di Fabbrica:
Zeichen des Lieferwerkes
Trade mark
Sigle de l'usine productrice

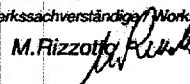


Pinzione del Collaudatore:
Stempel des Werkssachverständigen
Inspector's stamp/Poinçon de l'essayeur



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Vicenza, 28/02/13 VC0008 (Mod. MCE2)	Il collaudatore di stabilimento / der Werkssachverständige / Works inspector / L'agent d'usine  M. Rizzotto	Pagina - 2 di 2
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From: ThyssenKrupp Materials NA


Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402493004

CstAr

CstOr PEC# 248701

Wgt.: 168.000 LB

Date 05/22/2013



COPPER AND BRASS SALES**MATERIAL TYPE****STAINLESS STEEL****AISI SERIES****200 300 400****AND****PRECIPIT HARDENING GRADES****"WARNING"**

INHALATION OF FUMES, FRESHLY GENERATED BY THE WELDING OF STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ZINC, MAGNESIUM OR COPPER, ARE KNOWN TO CAUSE METAL FUME FEVER. INHALATION OF DUST OR FUME FROM STAINLESS STEEL CONTAINING ONE OR MORE OF THE FOLLOWING INGREDIENTS, ALUMINUM, IRON, MANGANESE, SELENIUM, OR TIN, HAS ALSO BEEN REPORTED TO CAUSE METAL FUME FEVER AND MAY CAUSE IRRITATION TO THE RESPIRATORY TRACT AND/OR AGGRAVATE PRE-EXISTING CONDITIONS. TARGET ORGAN IS PRIMARILY THE LUNG.

THIS PRODUCT MAY CONTAIN CHROMIUM, NICKEL OR COBALT. EXPOSURE TO DUST OR FUME MAY CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED, IF IN THE INSOLUBLE FORM, IT IS A CONFIRMED HUMAN CARCINOGEN. THIS PRODUCT MAY ALSO CONTAIN NICKEL AND COBALT. INHALATION OF NICKEL OR COBALT DUST OR FUME MAY RESULT IN INFLAMMATION OF THE RESPIRATORY TRACT. NICKEL AND COBALT HAVE BEEN IDENTIFIED AS POTENTIAL HUMAN CARCINOGENS.

IF COATED WITH OIL, MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS LISTED AS A POSSIBLE CARCINOGENIC TO HUMANS.

READ THE STAINLESS STEEL MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If processing or recycling produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which abrades the surface of this material can generate airborne particulate. Use appropriate NIOSH approved respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the permissible limits.

* The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures.

* Stainless steel, in solid form and as contained in finished products presents no special health risk.

* Sold for manufacturing purposes only. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this product.

For additional information, call or write to Copper and Brass Sales, 22355 West Eleven Mile Road, Southfield, MI 48033, telephone 248-233-5600, or visit our web site @ www.copperandbrass.com.

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with and has been found to meet the applicable requirements described therein, including any specifications turning a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this sheet. This test report shall not be reproduced except in full without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this certificate by any recipient may be punished as a felony under applicable law.

1480700 Ship Date 0 B.I. No. Invoice No. Alcoa No. Item
2013-01-30 7724607 00000 1000442116-1 DP-42116-1
P.O. No./Govt Contract No. Customer Alcoa Item
5400161620 Inv#: 0010 C&B G041099100R04

Rob Woodall
Director of Manufacturing Davenport Works

Terrance Thum
Quality Assurance Manager

Page 1 of 2

Ship To: COPPER & BRASS SALES INC

905 CARLOW DRIVE
UNIT D
BOLINGBROOK 60490 IL

Item Description
0.032 IN TK (+0.0000 - .0025) X 48.0 IN W (+.125 - .125) X 144.0 IN LN (+.15625 - .15625) CAT X 063485-7 (N) A/T 6061-T6 FLAT SHEET FOR DISTRIBUTORS TOLERANCE
GUARANTEED ALFELR01643. AMS4027 REV N EXC_MRK
ASTMB209 REV 10 ((MARKED)) KEAFT PAPER
INTERLEAVED MAX GROSS
SKID WGT: 4000 LB QUAN TOL +/-30 %
COR 0214138 REV 04 CUST REQ 13-01-30 *** W/E 13-02-02 ***

80315129

Nm	Package Ticket	Lot	Weight	Quantity	UOM	Inspector	Clock Numbers
1	488164	754024	3563	175	PC	27725	46940
2	488165	754024	3565	175	PC	27725	46940
3	488184	754024	3565	175	PC	27725	46940
4	488185	754024	1980	98	PC	27725	46940
			12673	623			

Notes for COR: 0214138.4
PRODUCT PRODUCED TO THE REQUIREMENTS OF AMS4027 REV N ALSO MEET THE REQUIREMENTS OF AMS-QQ-A-250_11 ORIGINAL REVISIO N DATED 1997-08-01.

COR: 0214138.4 -Specification Limits -----

Temp Dir UTS TYS ELAD
T6 Long Transv. KSI KSI PCT
Max
Min

From: ThyssenKrupp Materials NA

Cust: THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402492843

CstAr CstOr PEC# 248701

Wgt.: 173.408 LB Date 05/23/2013

John L. Zambetti

CERTIFIED INSPECTION REPORT

Alcoa Inc.

DAVENPORT WORKS 4879 State Street Bettendorf, IA 52722

Ship From: RIVERDALE, IA.

We hereby certify that the material covered by this certificate has been inspected with, and has been found to meet the applicable requirements described therein, including any specifications forming a part of the description and that samples representative of the material met the composition limits and had the mechanical properties shown on the face of this steel. This test report shall not be reproduced except in full, without the written approval of the Quality Department. No alteration, addition or other change is authorized to be made to this certificate. The recording of false, fictitious, or otherwise fraudulent statements or entries on this Certificate by any recipient may be punished as a felony under applicable law.

Rob Woodall

Rob Woodall
Director of Manufacturing Davenport Works

Terrence Thom
Quality Assurance Manager

Page 2 of 2

1480700	0	B.L. No.	Invoice No.	Alcoa No. Item	DP-42116-1
Ship Date	2013-01-30	7724607	00000	1000442116-1	
P.O. No./Govt Contract No.	5400161620	Inv#:	0010	C&B	GO41099100R04

CQR: 0214138.4 -Specification Limits (cont.)

Chemical Composition	SI	FE	CU	MN	MG	CR	ZN	TI	Other	Other
Alloy 6061	Max	0.8	0.7	0.40	0.15	1.2	0.35	0.25	0.15	0.15
Lot: 754024	Min	0.40	0.15	0.8	0.04					REMAIN
	- Mechanical, Physical, Metallurgy, Quantometer Results									
Temp	Dir	No->								
T6	Long Transv.	Test	UTS	KSI	TYS	ELAD	PCT			
			48.6	40.8	12.5	12.8				
			48.5	40.6	12.8					
			48.2	40.2	12.8					
			48.3	40.2	12.8					
			48.3	40.4	13.2					
			48.7	40.7	13.1					
			48.3	40.3	13					

Cast Number	Chemical	- OES	SI	FE	CU	MN	MG	CR	ZN	TI
H360301D	Actuals		0.61	0.4	0.22	0.06	1.0	0.17	0.02	0.02

This material was melted in the United States or a Qualifying Country [REF DPAAS 225.872.1(a)]; it was manufactured in the United States

From: ThyssenKrupp Materials NA

Cust. THYSSENKRUPP MATERIALS NA - ECAD Del.: 2402492843

CstAr CstOr PEC# 248701

Wgt.: 173.408 LB Date 05/23/2013

John L. Zambetti

COPPER AND BRASS SALES**MATERIAL TYPE****ALUMINIUM ALLOYS****PRODUCT DESIGNATION**

1100 1170 3003 3004 3105 5005 5083 5086 5182 5454 6061 6063

"WARNING"

SMALL CHIPS, FINE TURNINGS AND DUST MAY IGNITE READILY. EXPLOSION POTENTIAL MAY BE PRESENT WHEN DUST OR FINES ARE DISPERSED IN THE AIR; FINE, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH CERTAIN METAL OXIDES; OR, CHIPS, FINES, DUST OR MOLTEN ALUMINUM ARE IN CONTACT WITH WATER OR MOISTURE. KEEP AWAY FROM IGNITION SOURCE. USE EXPLOSION-PROOF VENTILATION. KEEP MATERIAL DRY.

INHALING LARGE AMOUNTS OF COPPER, MAGNESIUM OXIDE, MANGANESE OXIDE, AND ZINC OXIDE FINES OR DUST CAN CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS. CHRONIC OVEREXPOSURE TO COPPER MAY CAUSE THICKENING OF THE SKIN; AND SKIN, TEETH, AND HAIR DISCOLORATION. CHRONIC OVEREXPOSURE TO MANGANESE DUST CAN CAUSE CENTRAL NERVOUS SYSTEM DAMAGE, SCARRING OF THE LUNGS AND REPRODUCTIVE HARM IN MALES. TARGET ORGAN IS PRIMARILY THE LUNG, BUT REPEATED HIGH EXPOSURE CAN ALSO AFFECT THE LIVER. CHRONIC OVEREXPOSURE TO TIN DUST OR IRON OXIDE DUST/FUME MAY CAUSE LUNG DYSPLASIA. CHRONIC OVEREXPOSURE TO SILICON DUST CAN CAUSE CHRONIC BRONCHITIS.

THIS PRODUCT MAY CONTAIN LEAD AND CHROMIUM COMPOUNDS. LEAD IS KNOWN TO CAUSE REPRODUCTIVE TOXICITY AND IS A KNOWN CARCINOGEN. EXPOSURE TO CHROMIUM DUST OR FUME CAN CAUSE METAL FUME FEVER WITH FLU-LIKE SYMPTOMS AND KIDNEY AND LIVER DAMAGE. UNDER HIGH TEMPERATURES, HEXAVALENT CHROMIUM MAY BE PRODUCED, IF EXPOSURE IS LONG TERM, IT IS A CONFIRMED HUMAN CARCINOGEN. (CALIFORNIA PROPOSITION 65). CHROMIUM VI COMPOUNDS MAY CAUSE SKIN IRRITATION/DERMATITIS BY CONTACT. WELDING FUME IS KNOWN AS A KNOWN CARCINOGENIC TO HUMANS. READ THE ALUMINUM/ALUMINUM ALLOYS MATERIAL SAFETY DATA SHEET (MSDS) ON FILE WITH YOUR EMPLOYER BEFORE WORKING WITH THIS MATERIAL.

* If grinding or recasting produces particulate, use exhaust ventilation or other controls designed to prevent exposure to workers. Examples of such activities include melting, welding, grinding, abrasive sawing, sanding and polishing. Any activity which can cause the surface of this material to generate airborne particulate. Use appropriate NIOSH recommended respiratory protection (P95; P100 for lead with, quantitative fit testing required) if exposures exceed the PEL.

The Occupational Safety and Health Administration (OSHA) have set mandatory limits on occupational exposures. This material as received and as contained in finished products presents no special health risk. For more information, contact your sales representative. This product can be recycled; contact your sales representative.

The Occupational Safety and Health Administration require employers to provide training in the proper use of this material.



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19927

Purchase Order Date 5/17/2013

PO Print Date 5/17/2013

Page Number 1 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone

905 669 9444

Vendor Fax

905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Ship To :

DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

FAKED
6/13/2013

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M303B1.000X2.000	303 BAR 1" X 2"	5/27/2013 Yes	24.00 f	Yours ppd	\$31.1058	\$746.54
Special Inst:			MATERIAL: AISI 303 SS BAR AS PER ASTM A582 NOTE: AISI 304/316 NOT ACCEPTABLE				
2	M304S20GA	304/316 .040 She.	5/27/2013 Yes	280.00 sf	Yours ppd	\$2.6637	\$745.84
Special Inst:			MATERIAL: AISI 304/316 SS SHEET ANNEALED 2B FINISH AS MIL-S-5059 OR AMS 5513 (304) OR AMS 5524 (316) OR ASTM A240 OR ASME SA240				
3	M6061T6S.032	6061-T6 Sheet 0.032"	5/27/2013 Yes	384.00 sf	Yours ppd	\$1.3021	\$500.00

SP 13-5-24

SP 13-5-29

Change Nbr: 1

Change Date: 5/17/2013

No substitution or deviation without
consent.
Certificate of Conformity or Material
Certification required **YES** NO

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID PO19927

Purchase Order Date 5/17/2013

PO Print Date 5/17/2013

Page Number 2 of 2

Order From :

VC-COP001

THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275, POSTAL "A"
TORONTO, ON M5W 5V8
CA

Contact Name

Vendor Phone 905 669 9444

Vendor Fax 905 738 9033

Vendor Account Nbr

Buyer

Chantal Lavoie

Requisition Nbr

Tax Resale Nbr

10127-2607

Terms

Net 30

Currency

CAD

FOB

Destination-Collect

Special Inst:

MATERIAL: 6061-T6/T62 ALUMINUM
SHEET
AS PER QQ-A-250/11 OR AMS-QQ-A-
250/11
OR AMS 4025 OR AMS 40327 OR ASTM
B209

PO Total:

\$1,992.38

MATERIAL CERTIFICATION
REQ'D UPON DELIVERY

Change Nbr: 1

Change Date: 5/17/2013

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consent.
Certificate of Conformity or Material
Certification required YES NO